# UNCLASSIFIED AD 426958

## DEFENSE DOCUMENTATION CENTER

FOR

SCIENTIFIC AND TECHNICAL INFORMATION

CAMERON STATION, ALEXANDRIA, VIRGINIA



UNCLASSIFIED

## DISCLAIMER NOTICE

THIS DOCUMENT IS BEST QUALITY PRACTICABLE. THE COPY FURNISHED TO DTIC CONTAINED A SIGNIFICANT NUMBER OF PAGES WHICH DO NOT REPRODUCE LEGIBLY.

NOTICE: When government or other drawings, specifications or other data are used for any purpose other than in connection with a definitely related government procurement operation, the U. S. Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

426958

COPY NO. 5/L OF 100



# THE HEAT OF FORMATION OF HEXAUREA ALUMINUM III PERCHLORATE

CHARLES LENCHITZ
GAYTON SILVESTRO

**JUNE 1963** 

AMCMS 50ff. ff. 838001

DA PROJECT NO. 1A0105013010

# PICATINNY ARSENAL DOVER, NEW JERSEY



The findings in this Report are not to be construed as an official Department of the Army position.

#### DISPOSITION

Destroy this report when it is no longer needed. Do not return.

#### DDC AVAILABILITY NOTICE

Qualified requesters may obtain copies of this report from DDC.

#### Picatinny Arsenal Technical Memorandum No. 1295

#### THE HEAT OF FORMATION OF HEXAUREA ALUMINUM III PERCHLORATE

рÀ

Charles Lenchits
Gayton Silvestro

June 1963

Reviewed by:

CHARLES LENCHITE

Chief, Ballistics and Combustion Research Section

Approved by:

JEAN P. PICARD

Chief, Propellants Laboratory

Propellants Laboratory Picatinny Arsenal Dover, New Jersey

#### TABLE OF CONTENTS

	Page
Abstract	1
Introduction	2
Results A. Calibration Experiments	2-4
B. Combustion Experiments	4-6
Discussions of Results	7
Experimental	8
References	9
Table I	
Table II	
Distribution List	

#### ABSTRACT

Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an  $\propto$  Al<sub>2</sub> 0<sub>3</sub> residue. Calculation of the heat of formation from the reaction:

$$c_6H_{24}o_{18}c_{13}H_{12}Al(s) + 3c_2(g) + 1789.5 H_2O(1) \longrightarrow$$

$$6\infty_2(g) + 6N_2(g) + \frac{1}{2} Al_2O_3(c) + 3 (HCl.600 H_2O)$$

gives a value of -691.53 kcal/mole (at constant pressure and 25°C).

#### INTRODUCTION

Exploratory combustion experiments with hexaurea Aluminum III perchlorate\* indicated that the compound burns smoothly, and leaves a white crystalline residue. An x-ray analysis of this residue showed that only  $\prec$  Al<sub>2</sub> O<sub>3</sub> (corundum) was formed\*\*.

Although it was planned to circumvent some of the corrections needed for this type of compound by running comparison experiments it was decided to combust the sample separately because only four 1.2g pellets remained. (A subsequent sample sent to these laboratories caked and turned grey indicating that the aluminum may have separated from the complex).

### RESULTS A. Calibration Experiments

The calorimeter was calibrated with Parr Instrument Company bensoic acid (calorific value 6318 cal/g). The bomb was charged with 35cc of As2 03 solution containing the same quantity of HCl as is produced in the sample combustion. A weighed quantity of glass wool saturated with this solution was placed above the sample cup. The bensoic acid was ignited with platinum wire and the rotation was started after the first resistance reading was taken.

Because of these bomb conditions a Washburn correction had to be included for the combustion of bensoic acid. A total of nine corrections were therefore made for each of the five calibration experiments. These corrections are listed in Table 1 and briefly described below.

Step (1) is a correction for the compression of 35cc of solution to 30 atmospheres i.e.



The solution was treated as pure water.

- \* This compound was supplied by Allied Chemical, General Chemical Division, Morristown, N.J.
- \*\* I-ray analysis performed by J. Campisi, Propellant Research Section.

Step 2 - Correction for the compression of bensoic acid i.e.

Step 3 - Correction for the solubility of oxygen in the solution. The solution again being treated as pure  $\rm H_2O$  i.e.

Step 4 - Correction for the compression of oxygen i.e.

$$\left[\begin{array}{c} \left(\frac{\partial E}{\partial P}\right)_{T} \end{array}\right]_{0}^{30}$$

Step 5 - Correction for the dilution of the HCl solution with water formed by the reaction.

Step 6 - Correction for the dissolved CO2 in water and its expansion to unit fugacity.

The solution is assumed to be pure water.

Step ? - Correction for dissolved oxygen in water  $\triangle E_{soln} O_{2}$  and its expansion to unit fugacity.

Step 8 - Correction for expansion of the gas phase to unit fugacity.

Step 9 - Correction for the decompression of the aqueous phase.

A detailed description of the standardization of calorimeters and the required corrections is described by Neugebauer Ref (1) and by Hubbard, Scott, and Waddington and Prosen Ref (2). The constants used for making these corrections were taken from Ref (2). It should be noted that some corrections are not included because they were deemed insignificant.

#### B. Combustion Experiments

Combustion of the sample was made in the same environment as in the calibration experiments. Corrections are more complicated than in a routine halogen compound because of the presence of aluminum and nitrogen. 35cc of As2 03 solution was used. A similar quantity of glass wool was saturated with this solution (as in the calibration experiments) and the remaining solution placed in the bottom of the bomb. The corrections which were made are shown in Table 2 and are explained below.

Step 1 - Correction for the vaporization of water before firing.

Step 3 - Correction for the compressibility of the substance was not made. The magnitude of this correction is not significant (in these experiments).

Step 4 - Correction for the solubility of O2 and N2 in the solution (treated as pure H2O). ( \( \sigma \subseteq \sigma \

Step 5 - Correction for the compression of the oxygen i.e.

Step 6 - Correction for the solution of  $\omega_2$  in the solution (treated as pure water) i.e.  $\omega \in \mathbb{Z}$ 

Step 7 - Correction for the solubility of  $\rm O_2$  and  $\rm N_2$  in solution (treated as pure  $\rm H_2O$ ).

Step 8 - Correction for decompression of the liquid phase.

$$\left[\left(\frac{\partial E}{\partial P}\right)_{T}\right]_{30}^{\prime}$$

Step 9 - Correction for nitric acid. Aliquots of each of the four bombs washings were mixed and the nitric acid content was analyzed by the Devarda Method References (4).

Step 10 - Correction for the dilution of HCl to 600  $\rm{H}_2O_{\bullet}$ 

Step 11 - Correction for the reduction of Cl<sub>2</sub> to HCl via

Step 12 - Correction for decompression of gaseous phase i.e.

If the rotation of the bomb is not started at the mid time of the calorimetric experiment and continued through the end of the final rating period a correction for rotation should be included. In the combustion experiments the rotation was started, (approximately), 63 seconds before the mid time. In the calibration experiments the comparative period is 62 seconds. The estimated heat input from bomb rotation, during this period (62-63 seconds) is less than 2 calories. If the correction is therefore omitted from both the calibration and combustion experiments it will not affect the results significantly.

#### DISCUSSION OF RESULTS

No attempt will be made to estimate the accuracy of the calculated heat of formation because the recovered chloride in the wash water varies from 92.2% to a maximum of only 96.3% of the calculated value. In one determination where this laboratory found 0.509 g chloride an independent check by the Analytical Section yielded 0.497 g. The Volhard Method was used in both cases. Bubbling the gases of combustion through a NaOH solution showed no chloride indicating that none was lost in the exhaustion process. Washing the Al203 with hot water also showed the absences of chloride. Based on this evidence it must be concluded that the sample purity is questionable and that the result obtained must be used as an approximate value.

It should be noted that in the two determinations where the gases were analyzed for CO2, 98% of the carbon was accounted for. Add to this the solubility of this gas in 35cc of solution remaining in the bomb and one can anticipate a recovery approximating the calculated value.

One additional observation is worthy of note and that is the final form of the  $Al_2$   $0_3$ . Although x-ray analysis showed only  $\propto$  crystals one cannot assume that the amorphous form is completely absent. This assumption seems to be made by Snyder and Seltz in their work on the heat of formation of  $Al_2$   $0_3$  Reference (3). No attempt was made to quantitatively recover the  $Al_2$   $0_3$ .

#### EXPERIMENTAL

#### Equipment

The heat of combustion was measured in a rotating bomb calorimeter. The bomb was made by the Parr Instrument Company, Moline, Illinois, and is platinum lined. The calorimeter is a submarine type manufactured by the Precision Scientific Company for accomodating a stationary bomb. A new bucket was therefore designed which accepts the rotating bomb and fits into the calorimeter bath.

The design of the bucket and rotating mechanism is based on prints obtained from the U.S. Bureau of Mines at Bartlesville, Oklahoma.

Resistance measurements were made with a platinum resistance thermometer and a G-2 Mueller Bridge each of which was purchased from the Leeds and Northrup Company, Philadelphia, Pa.

The method used is standard and is adequately described in Reference 2.

#### Sample

The sample was obtained from Allied Chemical Corp in Morristown, N.J. and combusted as received. Their chemical analysis of the sample is as follows:

_	Found	<u>Calculated</u>
α. `	15.5	15.5
Al	<b>3.7 - 3.8</b>	3.935
H	3.99	3.528
C	10.75	10.51
N	***	24.51

A subsequent sample received from Allied Chemical Corporation showed a N content of 24.32 - 24.42%.

#### REFERENCES

- 1. Heugebauer, C.A., Standard Heats of Formation by Rotating and Stationary Bomb Calorimetry. Thesis Submitted for Ph D (Chemistry) University of Wisconsin 1957.
- 2. a. Rossini, F.D. "Experimental Thermochemistry", Interscience Publishers, Inc., N.Y. Vol I 1956.
  - b. Skinner, H.A. "Ibid, Vol. II 1962.
- 3. Snyder, P.E. and Seltz, H. "The Heat of Formation of Aluminum Oxide", Journal American Chemical Soc. 67,683 (1945).
- 4. Reiman, Neuss, Naiman, "Quantitative Analysis "International Chemical Series, McGraw Hill Book Co., N.Y. 1942.

Calibration Data

Mu. (vac) grams  AT (corr) ohms  HNO <sub>2</sub> (corr) cals  Std States (1)  Corr (2)  (4)  (5)  (6)  Total Cals.	.997635 .1581027 -1.48 1.89 .08 .3.93 17.98 -2.16 -17.20 -3.32 -2.16	2 1.039035 .1656443 -1.72 1.89 .08 3.93 17.98 2.25 17.89 3.29 2.25 17.89 2.25 17.89	1.061435 .1683906 -1.48 1.89 .09 3.93 17.98 2.29 18.26 3.27 2.29 2.29 2.29 2.29 2.29 2.29 2.29	972285 .1548271 -1.35 1.89 .08 3.93 17.98 2.10 16.78 3.33 21.56 22.00	1.067680 1.69340 -1.72 1.89 3.93 17.98 2.31 18.58 3.27 21.96	
Water Equivalent Cals/Ohm	610,04	39,783	39,976	39.828	39,849	39,891 £ 45

Sample Data

TABLE 2

Run No.		7	2	3	47	
WT (vac)	grams	1.2256406	1.2093636	1,1955906	1.2161406	
△ T (corr)		.04258226	.04116624	.04068581	.04122991	
CO2 calculated	grams	}	1	.46015	.46807	
CO2 recovered	grams	!	1	.45150	.45730	
Cl calculated	grams	İ	.18750	.18536	.18855	
Cl recovered		!	.17724	.17086	18149	
% CO2 recovered		-	į	98.1	7.76	
% Cl recovered		4	64.5	92.2	96.3	
Standard States	(1)	4.26	7.56	4.26	4.26	
(corr)	(5)	-1.89	-1.89	-1.89	-1.89	
	(3)	<b>!</b>	1	!	1	
Cals	( <del>1</del> )	-3.93	-3.93	-3.93	-3.93	
	(5)	-17.98	-17.98	-17.98	-17.98	
	<u>(9</u>	3.38	3.33	3•30	3.35	
	(2)	70.4	4.07	4.07	70.4	
	(8) (8)	2.05	2.02	2.02	2.02	
	(6) (6)	None found				
	(or)	16	15	14	15	
	(II)	35.09	31.18	27.0%	32.39	
	(12)	20.45	20.53	20.50	20.56	
,	(13)	-4.34	-4.34	-4.34	-4.34	
Total (corr) G	als	16.07	37.10	26.93	38.36	
△T × 39,891		-1698.65	-1642.16	-1623.00		
	cal/g	-1352.55	-1327.19	-1334.96	•	1333.9
Heat liberated	KCAL/MOLE	4.1.26-	-910-0	-415.3	•	414.0

 $\triangle$  H<sub>c</sub> (corr to std pressure) kcal/mole =

#### DISTRIBUTION LIST

	Copy No.
Commanding General U. S. Army Materiel Command ATTN: AMCRD-RS - Mr. J. Crellin AMCRD-RS - Mr. J. Chalmers Washington 25, D. C.	1 2
Commanding General U. S. Army Munitions Command ATTN: AMSMU RE-RE, Dr. Erway AMSMU EE-EE, Mr. J. E. Rainier Dover, New Jersey	3 4
Commanding General U. S. Army Missile Command ATTN: AMSMI-RKK - Dr. D. Sayles AMSMI-RKX - Mr. F. James Redstone Arsenal, Alabama	5-6 7
Commanding General U. S. Army Missile Command Redstone Scientific Information Center ATTN: Chief, Document Section Redstone Arsenal, Alabama	8-10
Commanding Officer U. S. Army Ammunition Procurement & Supply Agency ATTN: SMUAP-AREL Joliet, Illinois	11
Commanding Officer U. S. Army Ballistic Research Laboratories ATTN: AMXBR-BRL-1 Aberdeen, Maryland	12-13
Commanding Officer Frankford Arsenal ATTN: SMUFA-Propellants & Explosives Section, 1331 Philadelphia 37. Pennsylvania	14

		Copy No.
	Commanding Officer	
*	Picatinny Arsenal	
	ATTN: Technical Information Section	15-20
	Dover, New Jersey	
	Commanding General	
	White Sands Missile Range	
	ATTN: Technical Library	21-23
	New Mexico	
	Commanding Officer	
	Harry Diamond Laboratories	
	ATTN: Library	24
	Connecticut Ave. & VanNess St., N. W.	
	Washington 25, D. C.	
	Commanding Officer	
,	Army Research Office	
	Duke Station	
	Durham, North Carolina	25
	Army Research Office (CRD-F)	
	Arlington Hall Station	
	Arlington, Virginia	26
	Bureau of Naval Weapons	
	ATTN: RMMP-2	27
	RMMP-331	28
	Department of the Navy	
	Washington 25, D. C.	
	Commander	
	U. S. Naval Air Missile Test Center	
	ATTN: Technical Library	29-30
	Point Mugu, California	27 30
	Commanding Officer	
	U. S. Naval Propellant Plant	
	ATTN: Research & Development Dept.	31-32
	Indian Head, Maryland	J. J.
	Commander	
	U. S. Naval Weapons Laboratory	
	ATTN. Technical Library	33
	Dahlgren, Virginia	70

.

	Copy No.
Commander U. S. Naval Ordnance Laboratory ATTN: Library White Oak Silver Spring, Maryland	34
Commander U. S. Naval Ordnance Test Station ATTN: Technical Library Branch China Lake, California	35-37
Commanding Officer Office of Naval Research 1030 E. Green Street Pasadena 1, California	38
Director Special Projects Office Department of the Navy Washington 25, D. C.	39
Bureau of Naval Weapons Department of the Navy Washington 25, D. C.	40
Commander Air Force Flight Test Center ATTN: FTRS Edwards Air Force Base, California	41
Commander Air Proving Ground Center ATTN: Technical Library Eglin Air Force Base Florida	42
Defense Documentation Center Cameron Station Alexandria, Virginia, 22314	43-62
Chemical Propulsion Information Agency The Johns Hopkins University Applied Physics Laboratory 8621 Georgia Avenue Silver Spring, Maryland	63-65

	Copy No.
Scientific and Technical Information Facility ATTN: NASA Representative (S-AK/DL) P. O. Box 5700 Bethesda, Maryland	66-72
Thiokol Chemical Corporation	73
Redstone Division	
Huntsville, Alabama	
Rohm & Haas Company	74
Redstone Arsenal Research Division	
ATTN: Librarian	
Huntsville, Alabama	
British Defense Staff	75-79
British Embassy	75-79
ATTN: Scientific Information Officer	
3100 Massachusetts Avenue	
Washington, D. C.	
Defense Research Member	80-83
Canadian Joint Staff (W)	
2450 Massachusetts Ave.	
Washington 8, D. C.	

UNCLASSIFIED  1. Perchlorates – Combustion  2. Title  1. Lenchitz, Charles  11. Silvestro, Gayton  UNITERMS  Heat  Heat  Hexaurea  Aluminum III  Perchlorate  Combustion  Bomb  Aluminum oxide	UNCLASSIFIED  UNCLASSIFIED  I. Perchlorates Combustion  2. Title  I. Lenchitz, Charles II. Silvestro, Gayton  UNITERMS  Heat Formation  Hexaurea Aluminum III Perchlorate Combustion  Bomb Aluminum oxide UNCLASSIFIED
AD  Picatinny Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp. tables.  Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  CaH <sub>2</sub> 4O <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> Al(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + ½ Al <sub>2</sub> O <sub>3</sub> (c) + 3 (HCl.600 H <sub>2</sub> O)  gives a value of -691.53 keal mole (at constant pressure	and 25°C).  Accession No. Ficatinuty Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- WINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro Technical Memorandum No. 1295, DA Proj. 1A0105013010 June 1963, 9 pp, tables.  Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>3</sub> , residue. Calculation of the heat of formation from the reaction:  C <sub>6</sub> H <sub>24</sub> O <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> Al(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + ½ Al <sub>2</sub> O <sub>3</sub> (c) + 3 (HCl.600 H <sub>2</sub> O) gives a value of -691.53 kcal/mole (at constant pressure and 25°C).
UNCLASSIFIED  1. Perchlorates – Combustion  2. Title  1. Lenchitz, Charles  II. Silvestro, Gayton  UNITERMS  Heat Formation Heat Rexaurea Aluminum III Perchlorate Combustion Bomb	UNCLASSIFIED  UNCLASSIFIED  1. Perchlorates — Combustion  2. Title  1. Lenchitz, Charles  II. Silvestro, Gayton  UNITERMS  Heat Formation Heat Vershlorate Combustion Romb
Accession No.  Picatinny Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp, tables.  Hevaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  CaH <sub>2</sub> AO <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> A1(s) + 30 <sub>2</sub> (g) + 1789,5 H <sub>2</sub> O(l)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + ½ Al <sub>2</sub> O <sub>3</sub> (c) + 3 (HCl.600 H <sub>2</sub> O)  gives a value of - 691.53 kcal/mole (at constant pressure	and 25°C).  Accession No.  Picatinny Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III FERCIILORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010 June 1963, 9 pp. tables.  Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>4</sub> residue. Calculation of the heat of formation from the reaction:  GaHz <sub>4</sub> O <sub>18</sub> Cl <sub>4</sub> N <sub>12</sub> Al(s) ± 30 <sub>2</sub> (g) ± 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) ± 6N <sub>2</sub> (g) ± ½ Al <sub>2</sub> O <sub>3</sub> (c) ± 3 (HCL600 H <sub>2</sub> O) gives a value of 691.53 keal/mole (at constant pressure and 25°C)

• • 5 • • • • • • • • • • •				
1	AD  Picatimy Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALUMINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp. tables.  Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  Call <sub>2</sub> AO <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> A1(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  GCO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + ½ Al <sub>2</sub> O <sub>3</sub> (e) + 3 (HCl.600 H <sub>2</sub> O)  gives a value of -691.53 kcal/mole (at constant pressure and 25°C).	UNCLASSIFIED  1. Perchlorates – Combustion  2. Title  1. Lenchitz, Charles  11. Silvestro, Gayton UNITERMS Heat Formation Hexaurea Aluminum III Perchlorate Combustion Bomb Aluminum oxide UNCLASSIFIED	Picatinuy Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp. tables.  Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  Call <sub>24</sub> O <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> Al(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6(CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + 3 <sub>2</sub> Al <sub>2</sub> O <sub>3</sub> (e) + 3 (HCl.600 H <sub>2</sub> O)  gives a value of -691.53 keal mole (at constant pressure and 25°C).	UNCLASSIFIED  1. Perchlorates – Combustion 2. Title 1. Lenchitz, Charles 11. Silvestro, Cayton UNITERMS Heat Formation Heat Combustion Bomb Aluminum III Perchlorate Combustion Bomb Aluminum oxide
7*************************************	AD  Accession No. Pleatinny Avenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHICORATE  Charles Lenchitz, Cayton Silvestro Technicai Memorandum No. 1295, DA Proj. 1A0105013010 June 1963, 9 pp. tables.  Heyaurea Aluminum III perchlorate burns smoothly in a combustion bomb kenying an Al <sub>2</sub> 0 <sub>4</sub> residue. Calculation of the heat of formation from the reaction.  C <sub>0</sub> H <sub>24</sub> O <sub>16</sub> Cl <sub>4</sub> N <sub>12</sub> AI(s) + 30 <sub>4</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + <sup>4</sup> s Al <sub>2</sub> O <sub>4</sub> (e) + 3 (HC1 600 H <sub>2</sub> O) glove, a value of 69153 keal/mole (at constant pressure and 25°C)		AD  Accession No. Figurianty Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHICORATE  Charles Lenchitz, Cayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp, tables.  Hexaurea Aluminum III perchlorate burns smoothly in a combustion bomb keaving an Al <sub>2</sub> 0 <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  C <sub>0</sub> H <sub>24</sub> O <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> Al(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + V <sub>2</sub> Al <sub>2</sub> O <sub>3</sub> (c) + 3 (HCL.600 H <sub>2</sub> O)  gives a value of -691.53 keal/mole (at constant pressure and 25°C).	UNCLASSIFIED  1. Perchlorates – Combustion  2. Title  1. Lenchitz, Charles  11. Silvestro, Gayton  UNITERMS  Heat Fornation Heat Fornation Hexaurea Aluminum III Perchlorate Combustion Bomb Aluminum oxide UNCLASSIFIED

UNCLASSIFIED  1. Perchlorates — Combustion  2. Title  1. Lenchitz, Charles  1i. Silvestro, Gayton  UNITERMS  Heat Formation Hexaurea Aluminum III Perchlorate Combustion Bomb Aluminum oxide UNCLASSIFIED	UNCLASSIFIED  1. Perchlorates Combustion  2. Title  1. Lenchitz, Charles  11. Silvestro, Gayton  UNITERMS  Heat Formation Beauca Aluminum III Perchlorate Combustion Bomb Aluminum oxide UNCLASSIFIED
AD  Picatinny Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp. tables.  Hevaurea Aluminum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> 0 <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  C <sub>6</sub> H <sub>24</sub> O <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> Al(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + ½ Al <sub>2</sub> O <sub>3</sub> (e) + 3 (HCl.600 H <sub>2</sub> O)  gives a value of -691.53 keal/mole (at constant pressure and 25°C).	AD  Accession No. Ficationy Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Cayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  func 1963, 9 pp. tables.  Hevaurea Ahuniuum III perchlorate burns smoothly in a combustion bomb leaving an Al <sub>2</sub> O <sub>3</sub> residue. Calculation of the heat of formation from the reaction:  C <sub>0</sub> H <sub>24</sub> O <sub>18</sub> Cl <sub>3</sub> N <sub>12</sub> Al(s) + 30 <sub>2</sub> (g) + 1789.5 H <sub>2</sub> O(1)  6CO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + ½ Al <sub>2</sub> O <sub>3</sub> (c) + 3 (HCL.600 H <sub>2</sub> O)  gives a value of -691.53 keal/mole (at constant pressure and 25°C).
UNCLASSIFIED  1. Perchlorates – Combustion  2. Title  1. Lenchitz, Charles  11. Silvestra, Gayton  UNITERMS  Heat Formation Hexaurea Aluminum III Perchlorate Combustion Bomb Aluminum Oxide UNCLASSIFIED	UNCLASSIFIED  1. Perchlorates — Combustion 2. Title 1. Lenchitz, Charles 11. Silvestro, Gayton UNITERMS Heat Formation Texaurea Aluminum III Perchlorate Combustion Bomb Aluminum oxide UNCLASSIFIED
AD  Accession No.  Ficatinny Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Trebnical Memorandum No. 1295, DA Proj. 1A0105013010  Invancea Aluminum III perchlorate burns smoothly in a combustion bumb leaving in A120, residue. Calculation of the heat of formation from the reaction:  CaH2,O1,C13N12A1(8) + 36 A12O3(8) + 1789.5 H2O(1)  6(CO2(R) + 6N2(R) + 35 A12O3(6) + 3 (HCL.600 H2O)  gives a value of -691.53 kcul/mode (at constant pressure and 25°C).	Accession No.  Picatinny Arsenal, Dover, New Jersey  THE HEAT OF FORMATION OF HEXAUREA ALU- MINUM III PERCHLORATE  Charles Lenchitz, Gayton Silvestro  Technical Memorandum No. 1295, DA Proj. 1A0105013010  June 1963, 9 pp., tables.  Hevaurea Aluminum III perchlorate burns smoothly in a combustion bond leaving an Al <sub>2</sub> O <sub>3</sub> residue. Calculation of the heat of formation from the reaction.  Call2,O <sub>18</sub> CU <sub>3</sub> N <sub>12</sub> A1(s) + 30 <sub>2</sub> (g) + 1789 5 H <sub>2</sub> O(1)  GCO <sub>2</sub> (g) + 6N <sub>2</sub> (g) + % Al <sub>2</sub> O <sub>3</sub> (e) + 3 (HCL.600 H <sub>2</sub> O)  gives a value of 691.53 keul/mole (at constant pressure and 25°C).

•